

# Installation Instructions for '99-'07 Chevy & GMC Full Size

## Part # 000937, 000938

### REMOVAL:

1. Engage the steering column / ignition switch lock with the steering wheel & wheels centered.  
(**NOTE** It may be necessary to remove the upper and lower steering shaft bolts prior to locking for accessibility)
2. Remove the two bolts holding the upper shaft in place. One is located in the engine compartment; the second is located under the dash at the base of the steering column.
3. Compress factory shaft assembly and remove it from under the dash. **Do not spin wheel with shaft removed.**

### INSTALLATION:

4. Insert the tubular end of the Borgeson shaft from under dash through the firewall. Insert the male end of the universal joint into the steering column base and reinstall bolt.
5. Extend the Borgeson shaft to mate with lower shaft assembly in the engine compartment and reinstall bolt.
6. Torque each of the bolts to 60 ft/lb...**NOTE**...Failure to torque these bolts may cause a loose feeling in the steering.

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